

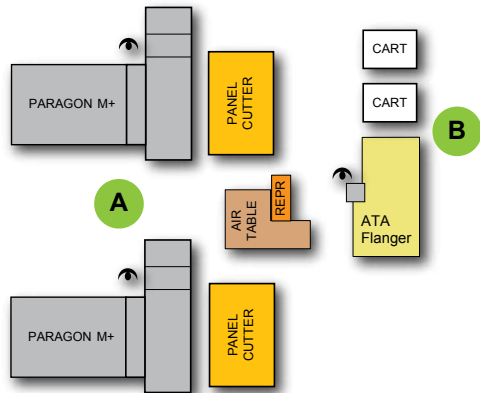
ATA FlangeMaster

The robotic turning arm automatically rotates the mattress panel.

Automated flanging improves efficiencies in productivity, finished quality and labor.



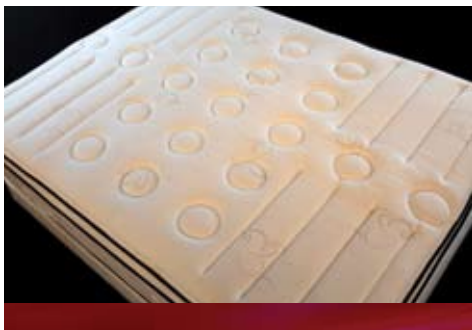
For more lean efficiencies:
include the ATA in a Quilt, Cut and Flange operation like
this to reduce labor and non-value added touches.



Max sewing speed	3600
Recommended sewing speed	3200
Max panel thickness	4"
Min panel thickness	1/2"
SPI	4
Max sewing time per panel	40 SECS/QUEEN
Needle type	135X7
Needle size	22-24
Voltage	220
Current (amps)	20
Air pressure (psi)	80
Air consumption (cfm)	2
Shipping Weight	2 crates – 2060 lbs/934 kg
	1645 lbs/746 kg
Shipping dimensions	2 CRATES 132 X 74 X 46" (335 X 188 X 117 cm)
	124 X 57 X 75" (315 X 145 X 190.5 cm)

The ATM, equipped with a PFM flanger sew head, offers unparalleled material handling and production capabilities. The robotic turning arm automatically rotates the mattress panel for high speed, accurate serging and flanging. The ATA FlangeMaster is equipped with a PFM-4000 sewing head, rotary wiper, flange cutter, air table, panel unloader and vacuum waste removal system.

- Robotic turning arm
- Microprocessor controlled with touch screen interface
- Electronic edge guide calculates panel thickness
- Consistent sizing and corner radii
- One queen panel per minute



Global Systems Group® (GSG) is a collection of the world's leading mattress machinery companies. These GSG machinery companies represent leading edge technology in computerized quilting machines and panel cutters; automated and conventional sewing machines; and mattress packaging equipment.



GLOBAL SYSTEMS GROUP®

A DIVISION OF *Leggett & Platt*
INCORPORATED

13800 NW 4th Street
Sunrise, FL 33325 USA

800-326-4742 954-846-0300 www.GSGcompanies.com